



# ETAROB: an Autonomous Agricultural Robot for Weed Control



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# Mobile Robotics is one of the most promising future technologies

Autonomous mobile robots enable a large number of applications.



Mowers



Drones



Humanoid robots



The use of open-source software and hardware generates faster development cycles.

# Mobile Robotics is one of the most promising future technologies

Today's farmers face major challenges in a global market:

- Shortage of skilled farm workers
- Prohibition of chemicals
- Electrification of agriculture machinery
- Automation
- Digitization





# From the idea to the autonomous field robot ETAROB

The project started in 2017 with a group of robotic enthusiasts.



Josef Franko



Heiko Engemann



Enno Dülberg

1<sup>st</sup> Generation  
(2017)



2<sup>nd</sup> Generation  
(2018)



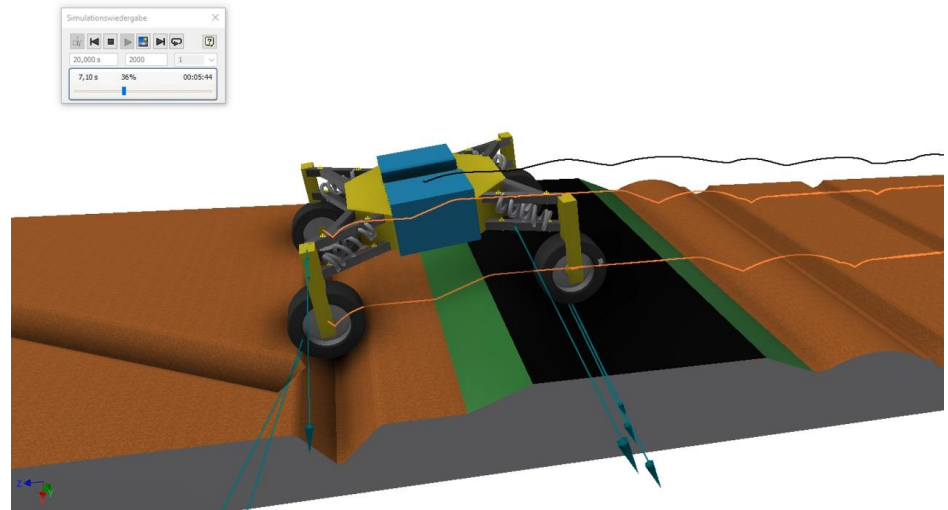
3<sup>rd</sup> Generation  
(2019)



# Basic challenges for an autonomous agriculture robot

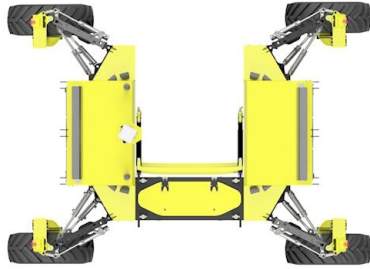
An agriculture robot is different to industrial mobile robotics.

- Precise localization
- Path following and planning
- Safety
- Robustness
- High operational readiness

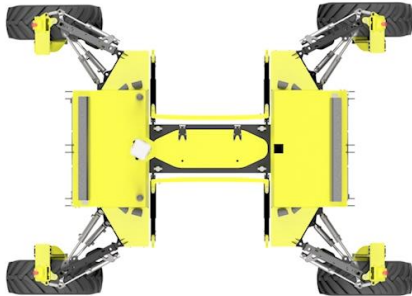


# Mechanical design of the ETAROB

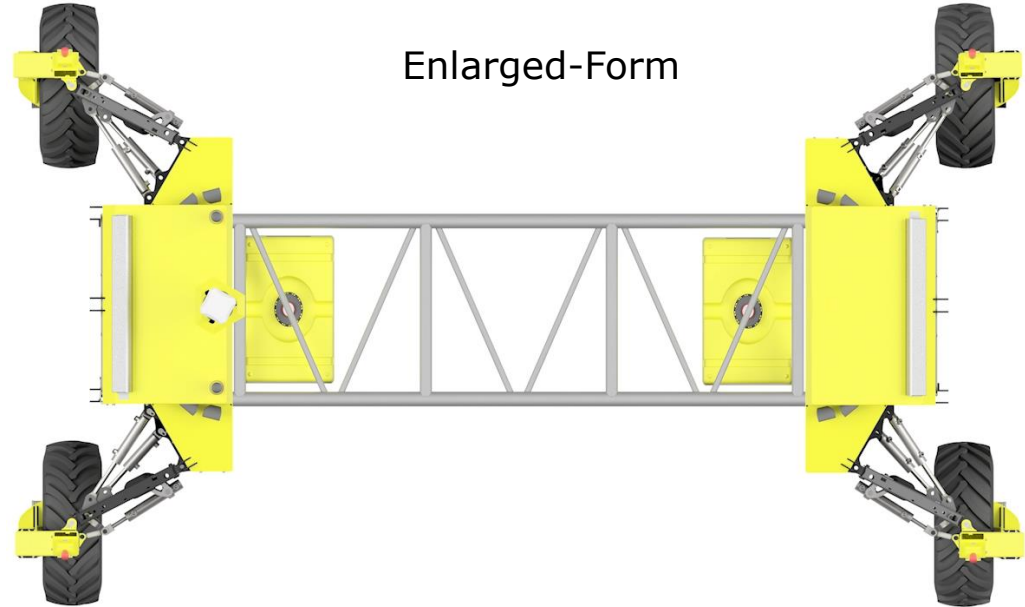
C-Form



H-Form

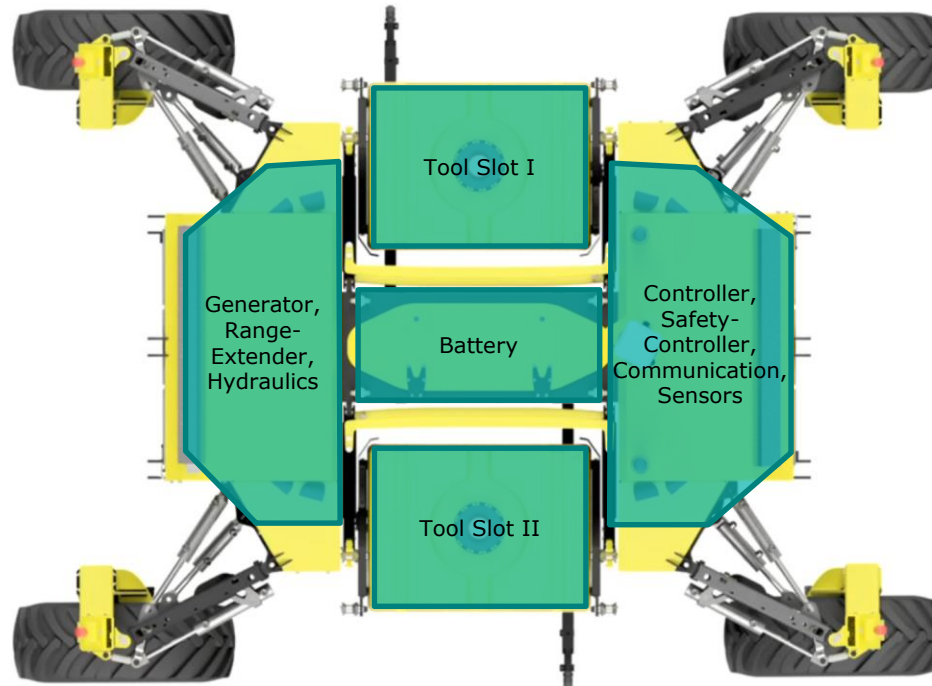


Enlarged-Form



# Mechanical design of the ETAROB

The modular concept of ETAROB.



# Mechanical design of the ETAROB

## General technical specifications of the ETAROB:

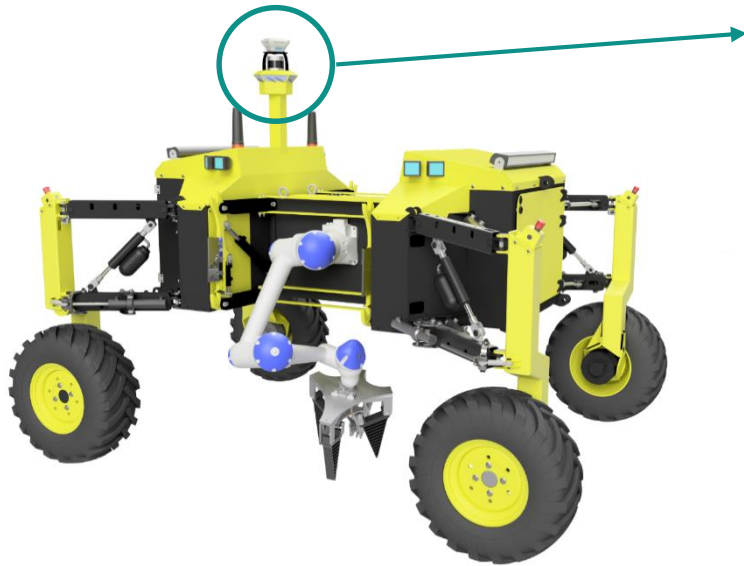
- Hybrid Electric
  - 4 x 800NM
  - 24 Hours operation time
- 4 Wheel Steering
  - Side-Drive
  - On Spot Turning
- 1000 kg Payload
  - 950 kg Robot Weight





# Workspace monitoring as a combination of hard-safety and soft-safety components

Safety concept must be precise and reliable.



## Soft-Safety:

The multi-layer sensor concept detects obstacles, especially animals and humans, under different environmental parameters.



## Hard-Safety:

The functional safety of the Etarob is guaranteed by the use of proven safety sensor technology.



# Workspace monitoring as a combination of hard-safety and soft-safety components



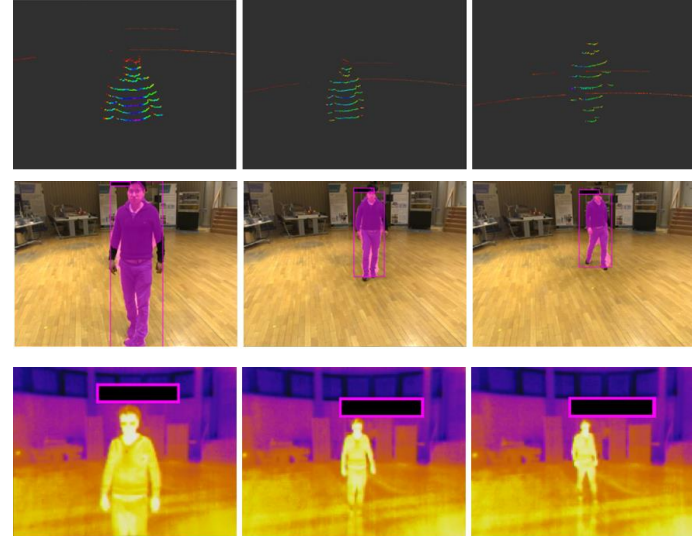
360° 3D Lidar



RGB Cameras

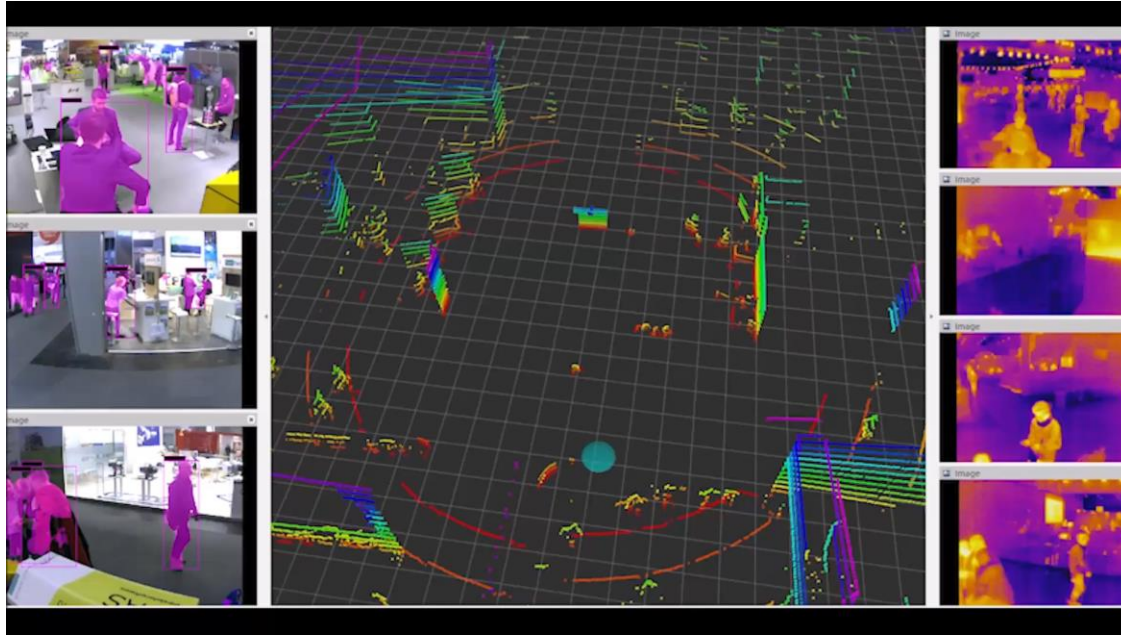


Thermal Cameras



The concept combines the strengths of the different sensor types and thus compensates for the weaknesses.

# Workspace monitoring as a combination of hard-safety and soft-safety components

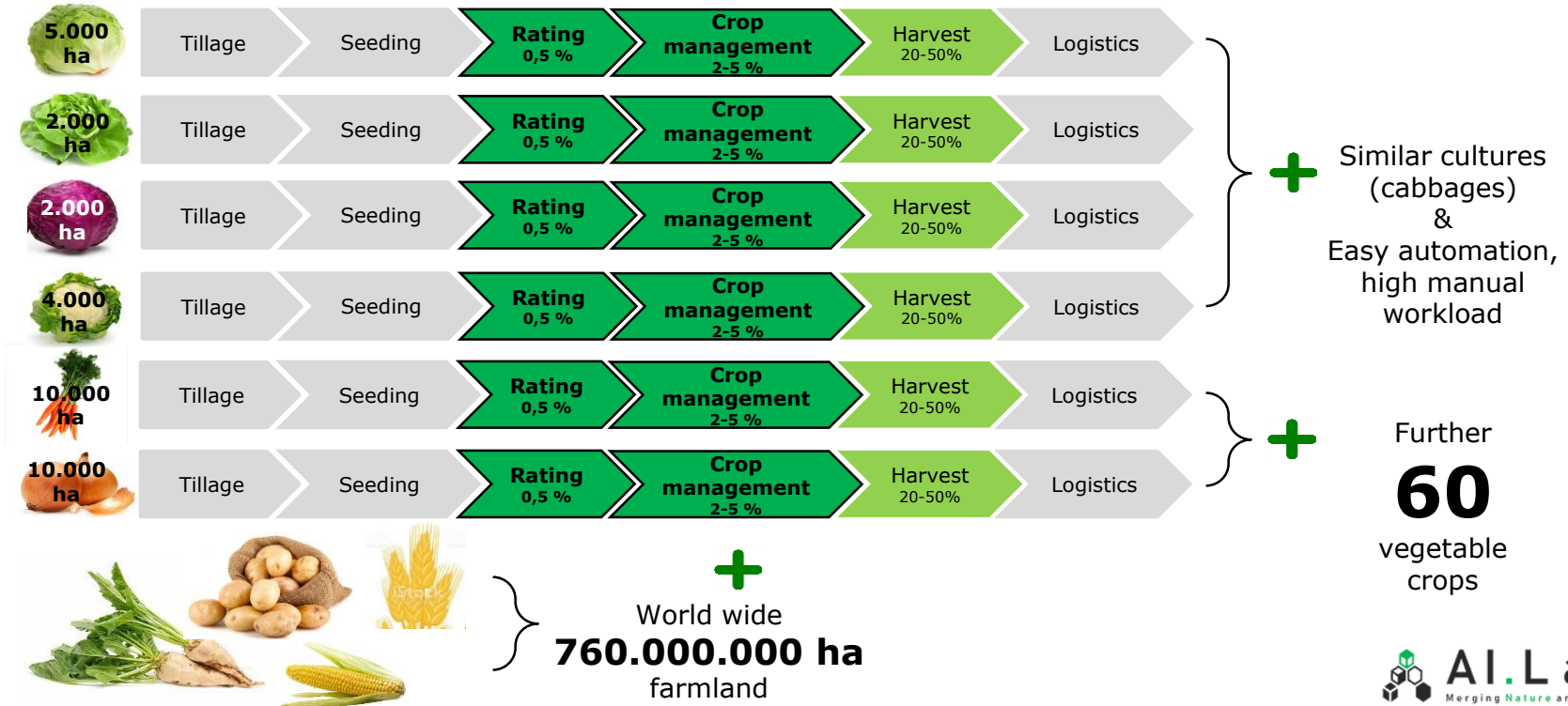


Intelligent workspace monitoring enables the robot system to perceive and interpret its complex environment and act accordingly.

**nd**

merging nature and technology

# The value chain in agriculture





# The true challenge is the process control

Autonomous agriculture robots combine two sub domains.



# Autonomous navigation in agriculture, not as simple as expected

GPS-based lane assistant can be as simple as a line follower, but ...

- Robust localization:
  - Global GNSS based localization is improved by adding local features
  - Multidata sensor fusion approach
- Reliable safety concept:
  - Detection of obstacles under different environmental parameters
- Path planning
  - Active collision avoidance through bypassing
  - Autonomous approach of service points



# The true challenge is the process control

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Artificial intelligence is a promising technique to monitor the processes under different environmental parameters.





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Artificial intelligence is a promising technique to monitor the processes under different environmental parameters.





# Plant detection and segmentation based on deep learning

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Highly detailed 3D models of crop and weed plants.



# Plant detection and segmentation based on deep learning

Virtual worlds generated by CGI rendering software, enables the automated change of environmental parameters.

- Plant modification:
  - Position and orientation
  - Scaling
  - Vegetation stage
- Soil structure:
  - Various objects
  - Reflection
- Environment:
  - Daytime
  - Weather
  - Ray tracing

3D PLANT MODELS IN  
**VIRTUAL FIELD**

FAST TRAINING DATA  
**GENERATION**



# Research project SEWIA

## Selective electro-physical weeding in agriculture

A non-chemical weeding application.



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